

# VALVE CONTROLLER



- Front-programmable
- mA, V, and  $\Omega$  programmable input
- Ramp times, jump values, reversal, chopper frequency, and deadband
- 3-digit LED display shows I valve % value
- 1 or 2 channels
- Modulated current output for proportional valve

## Applications:

Control and regulation of single- or double-coil hydraulic and pneumatic proportional valves. ● The unit is used for accurate oil flow regulation, linear soft acceleration and deceleration, modulated output signal, and programmable deadband. ● Is highly suitable for joystick regulation of A/B movements.

## Technical characteristics:

The 2224 Valve Controller is a microprocessor-based unit containing ramp functions for soft start and stop and jump functions thus avoiding deadband at start and changes between A & B valves.

The user interface of the valve controller consists of three pushbuttons and a 3-digit LED display. By using these, output currents, ramp times, jump values, chopper frequency, reversal, deadband, and on/off functions are changed. During operation the display shows the present output signal as a % of the I valve.

All parameters are protected against unauthorised changes with a password.

Changes between A and B valves can be made in two ways. By way of function 1, the A valve is chosen when +Vsupply is applied to terminal 2. By way of function 2, changes between A/B valves take place automatically according to the value of the input signal (no signal on terminal 2).

The output current is enabled / disabled by a digital controlling signal. Please note that the output current is disconnected until +Vsupply is applied to terminal 3.

## Input:

Programmable current or voltage input for standard signals acc. to order schedule, joystick / potentiometer or a special non-programmable input. Digital inputs for external control functions.

## Output:

A pulsating current output prevents the connected valve from sticking. Optional programming of the modulation frequency (PWM) between 8 and 400 Hz. The internal measuring and control circuit ensures that the mean current never exceeds the entered I valve. If the peak current exceeds 7 A the output will be disabled.



## Electrical specifications:

### Specifications range:

(@: -20°C to +60°C)

### Common specifications:

Supply voltage.....	12 or 24 VDC $\pm$ 20%
Internal consumption .....	2 W / 24 V 1.8 W / 12 V
Communication .....	Front-programmable
Updating time.....	30 ms
Temperature coefficient .....	0.01%/°C
Linearity error .....	0.2%
EMC immunity influence .....	< 2% of span
Relative air humidity .....	< 95% RH (non-cond.)
Dimensions (HxWxD).....	80.5 x 35.5 x 84.5 mm
Tightness.....	IP50
Weight .....	160 g

### Input:

Current input .....	0/4...20 mA / 50 $\Omega$ + PTC (54 $\Omega$ )
Voltage input .....	0/0.2...1 V and 0/2...10 V / 10 M $\Omega$
Potentiometer input.....	0...10 V or $\pm$ 10 V / 10 k $\Omega$
External potentiometer .....	1 k $\Omega$ $\leq$ potentiometer $\leq$ 10 k $\Omega$
Control signals:	
Operation / shutdown .....	PNP / 2.2 k $\Omega$ , 12 / 24 V
I <sub>max.1</sub> & I <sub>max.2</sub> .....	PNP / 2.2 k $\Omega$ , 12 / 24 V
A / B channel .....	PNP / 2.2 k $\Omega$ , 12 / 24 V
Deadband .....	0...99.9% of input span

### Output:

Output voltage (max.).....	Supply voltage - 0.5 V
Output current (max.) .....	3000 mA mean
Current peak.....	7 A
Output power (max.).....	36 W
Reference voltage .....	10 VDC (A valve) $\pm$ 10 VDC (A & B valve)
Ramp up & down.....	Time 0...10.0 s
PWM frequency.....	8...400 Hz in steps of 1 Hz

### Observed authority requirements: Standard:

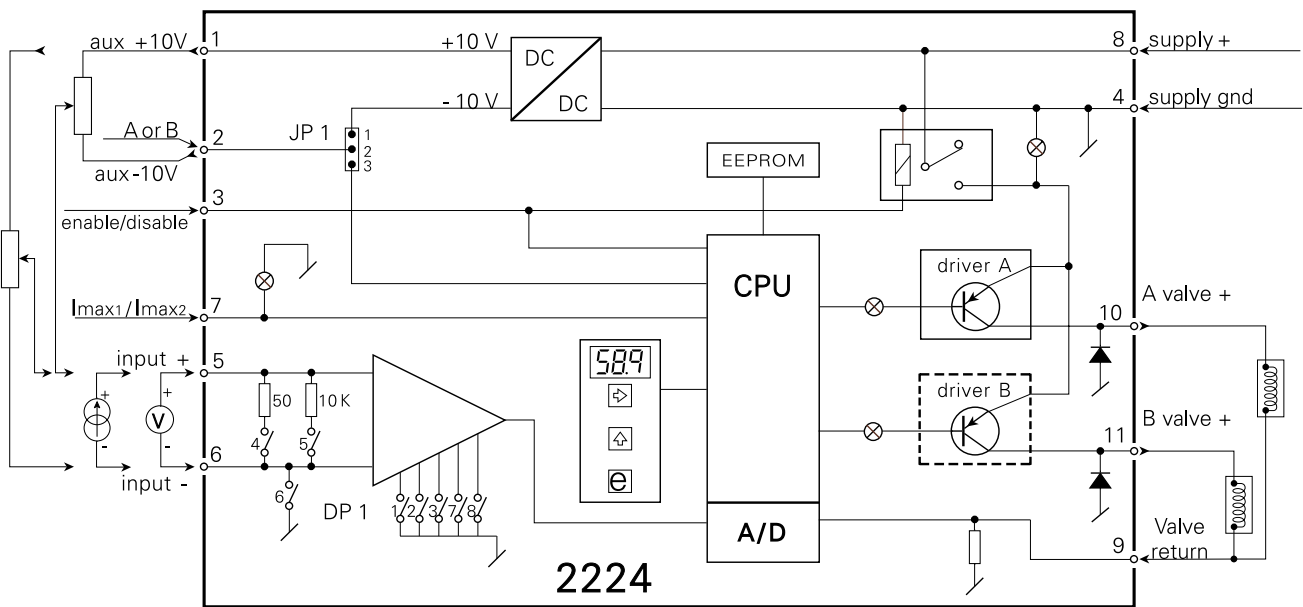
EMC 89/336/EEC, Emission .....	EN 50 081-1, EN 50 081-2
Immunity .....	EN 50 082-2, EN 50 082-1
Emission and immunity.....	EN 61 326

Of span = Of the presently selected range

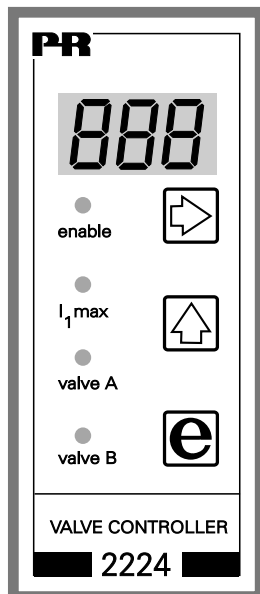
Order: 2224

Type	Input	Supply	Option
2224	0...20 mA : A	12 V : 1	Single valve (A) : A
	4...20 mA : B	24 V : 2	Double valve (A/B) : B
	0...1 V : C		
	0.2...1 V : D		
	0...10 V : E		
	2...10 V : F		
	±10 V potentiometer : G		
	0...10 V potentiometer : H		

Block diagram:



Front layout:



Timing diagram:

